.050-.052-.076

PERFECTION

SILENT TIMING GEARS

METAL TIMING GEARS

SILENT TIMING CHAINS

FLY-WHEEL GEARS

SPROCKET GEARS

CATALOG M9

Supersedes Catalog M8 &
Catalog Supplement -M8-A
CATALOG INFORMATION CORRECTED TO

April 1, 1959

PERFECTION GEAR COMPANY

HARVEY, ILLINOIS

Manufacturers of

SILENT TIMING GEARS - METAL TIMING GEARS - SILENT TIMING CHAINS
FLY-WHEEL GEARS - CLUTCH PLATES - CLUTCH COVER PARTS
PRESSURE PLATES - DIFFERENTIAL RING GEARS AND PINIONS
TRANSMISSION GEARS AND DIFFERENTIAL CASES AND PARTS
CLUTCH THROWOUT BEARINGS AND SLEEVES
UNIVERSAL JOINTS AND REPAIR KITS

RR 4-1-59

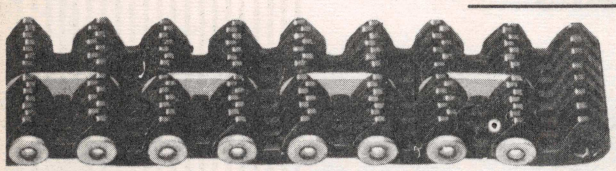
PRINTED IN U.S.A.

EXPLANATORY NOTES

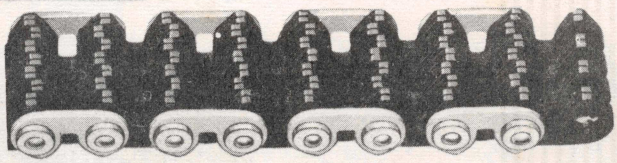
1. To conserve space, all listings prior to 1930 have been removed from this catalog, for 1930 to 1939 listings, see Special Data Book.
2. This consolidated catalog covers Timing Gears, Timing Chains, Flywheel Gears, and Sprocket Gears.
3. The timing chain and timing gear numbers are the standard numbers.
4. The flywheel gear numbers have been changed to agree with those generally used.
5. The original manufacturer's part number are shown for identification purposes only.
6. Prices are to be found in a separate list and resale price catalog.
7. Legend of abreviations used in timing gear section:

Acc. - Accessory Gen. - Generator M. - Metal Spro. - Sprocket
Crk. - Crank Gov. - Governor S. - Silent

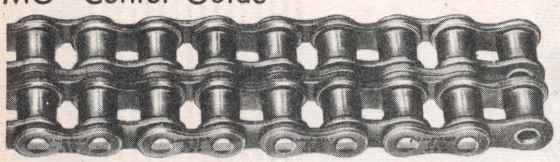
TYPES OF CHAIN



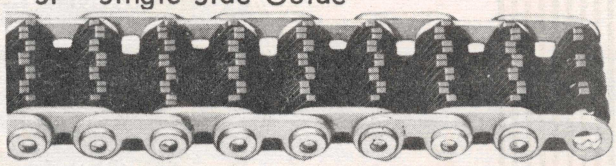
MG—Center Guide



SF—Single Side Guide



RC—Roller Chain



DF—Double Side Guide

POPULAR INSTALLATIONS

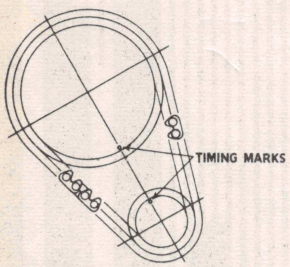


Figure 1

Popular 2-wheel non-adjustable application used on such cars as Cadillac, Chrysler, Dodge, DeSoto, Pontiac, Oldsmobile, Continental Motors and others. Timing marks on rims of gears should be directly in line with center of camshaft and crankshaft.

2-wheel non-adjustable application popular on Buick. When installing a chain, determine position of gears as shown in manual. Chain usually has marked pitches. In Buick chain brass washers designate number of pitches for correct distance in timing.

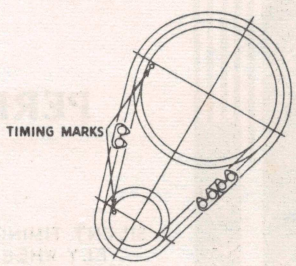


Figure 2

Make and Year	MODELS	SPROCKET GEARS TIMING GEARS				TIMING CHAIN		FLYWHEEL GEAR	
		Type of Gear	No. of Teeth	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.
AUTOCAR									
1929-48	$4\frac{1}{4}$, $4\frac{1}{2}$, & $4\frac{3}{4}$ Bore 6 Cyl. Motors, C, CE, CBS, N, NE, NF, NFS, NH, S, SHS, T, TE, TFB, TS, 6T, UN, UNF, UNFS, US, UT, 6UT, UTS	M. Cam M. Idler M. Crk. M. Gen. M. Pump	84 87 42 30 28	2T376 2T333 2G223C 2T2495B 2T291	N2100 N2101 N2102 N2103 N2104				
BUDA									
	6 Cyl. HP 260, HP298, HP326, HP351 * To Serial 240412	M. Cam M. Idler M. Crk. M. Pump M. Crk.	60 60 30 20 30	H11279 H11280 H12092 H11593	N2312 N2313 N2314 N2315 *N2316				
BUICK									
1957-59	V8, All	Cam Spro. Crk. Spro.	38 19	1175721 1173853	S275 S276	1175722	491	1161626	*180F
1955-56 1953-56 1954-56	Series 60 Series 50, 70, V8 Series 40	Cam Spro. Crk. Spro.	38 19	1345525 1346082	S259 S260	1346081	488	1161626	*180F
1950-53 1950-52	Series 40, Late Series 50	Cam Spro. Crk. Spro.	38 19	1340863 1340864	S237 S238	1340865	483	1309562	146F
1950-52	Series 70	Cam Spro. Crk. Spro.	38 19	1340863 1340864	S237 S238	1340866	484	1310389	156F
1939-49 1950	Series 40, 50 Series 40, Early	Cam Spro. Crk. Spro.	38 19	1266653 1266654	S175 S176	1266655	403	1309562	146F
1939-49	Series 60, 70, 80, 90	Cam Spro. Crk. Spro.	38 19	1266653 1266654	S175 S176	1302562	410	1310389	156F
CADILLAC								* Conventional transmission only.	
1949-59	All Models	Cam Spro. Crk. Spro.	36 18	1453718 1451635	S255 S256	1451634	481	1436311	
1942-48	V8, 60S, 61, 62, 63, 67, 75	Cam Spro. Crk. Spro.	42 21	1442844 1442843	S253 S254	1492996	315	1436311	156XF
CHEVROLET									
1955-59	V8 - All Models 293" Ex 348"	Cam Spro. Crk. Spro.	36 18	3704214 3704148	S261 S262	3704150	489	← 46 links	
1958-59	W - 348"	Cam Spro. Crk. Spro.	36 18	3704214 3704148	S261 S262	3735971	492	← 43 links	
1937-59	6 Cyl. All Models (1948-59) (1937-39) (1940-47)	*S. Cam M. Crk. M. Crk. M. Crk.	54 27 27 27	3836156 3835371 838432 839259	N2500 N2501A N2503 N2501			1937-54 →	139F
1933-36 1935-36	Master 6 STD. 6	*S. Cam M. Crk. M. Crk.	54 27 27	836950 837677 836986	N2504 N2513 N2505	1935-36 1933-34		1934-36 → 1933 →	132SF 104BSF
CHEVROLET TRUCKS - 6 Cyl.									
1937-59	6 Cyl. All Models (1948-59) (1937-39) (1940-47)	*S. Cam M. Crk. A. Cam M. Crk. M. Crk.	54 27 54 27 27	3836156 3835371 3835473 838432 839259	N2500 N2501A N2514 N2503 N2501	Timing Mark to C/L of Keyway. 56°-12' Aluminum Gear 45° 52°-30'		1937-54 →	139F
* Chevrolet Cam Gear Furnished in Std. .003, .005, and .010 oversize.									

Make and Year	MODELS	SPROCKET GEARS TIMING GEARS				TIMING CHAIN		FLYWHEEL GEAR	
		Type of Gear	No. of Teeth	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.
CHEVROLET TRUCKS (Cont'd.) - 6 Cyl.									
1933-36	All Trucks	S. Cam	54	836950	N2504				
		M. Crk.	27	837677	N2513	1935-36		1934-35	132SF
		M. Crk.	27	836986	N2505	1933-34		1933	104BSF
CHEVROLET TRUCKS - 8 Cyl.									
1955-59	V8 265-283 Eng.	Cam. Spro.	36	3704214	S261				
		Crk. Spro.	18	3704148	S262	3704150	489		
1958-59	V8, 5-6-7-8000 283 HD Eng.	Cam. Spro.	44	3735412	S288	3735411	163	58 links	
		Crk. Spro.	22	3735413	S289				
1958-59	V8, 9-10,000	Cam. Spro.	48	3740684	S286	3740686	162	64 links	
		Crk. Spro.	24	3740682	S287				
CHRYSLER									
1958 1959	"B" "361" Eng. V8 MC1-2-3	Cam. Spro.	38	1737622	S290	1737620	495	1673646	172NC
		Crk. Spro.	19	1737621	S291				
1956-58	V8	Cam Spro.	46	1618666	S273			1673646→	*172NC
		Crk. Spro.	23	1632280	S274	1324953	343	1138903→	‡146XF
1951-55	V8	Cam Spro.	46	1324952	S239				
		Crk. Spro.	23	1324951	S240	1324953	343	1138903	146XF
1935-54	6 Cyl., All Models	Cam Spro.	38	601757	S126				
		Crk. Spro.	19	601760	S127	1075001	401	1138903	146XF
1939-50	8 Cyl.	Cam Spro.	36	864138	S217			697552	§146DBF
		Crk. Spro.	18	668981	S198	668983	405	1138903	†146XF
		* 1957-58 ‡ 1956 § Fluid Drive 1939-42. † All Models 1946-50.							
CHRYSLER INDUSTRIAL ENGINES									
1951-59	V8, All DN Models	Cam Spro.	46	1324952	S239				
		Crk. Spro.	23	1324951	S240	1324953	343		
1935-51	5A,6A,7A,8A,12A, 13A,14A,15A	Cam Spro.	38	601757	S126				
		Crk. Spro.	19	601760	S127	1075001	401		
CLARK-TRUCTRACTOR									
1943-58	4 Cyl.,2 Ton Carloader Yardlift 40 Cont. F4124	M. Cam	48	851115	N2600	1"Bore			
		M. Crk.	24	851118	N2603	1 7/16" Bore			
		M. Pump	36	851223	N2604				
		C.I. Idler	43	852039	N2605 with Stud				
1943-58	6 Cyl., 3 Ton Utilitruc 6025, 7025, Yardlift 60 Cont. F6209	M. Cam	48	851115	N2600				
		M. Cam	48		N2601 for Mechanical Governor				
		M. Crk.	24	851118	N2603				
		M. Pump	36	851223	N2604				
		Steel Idler	43	853353	N2602 with Stud				
1947-58	1 Ton Clipper Y20, Y69, Y91 2015, 2024	M. Cam	38	856605	N2624				
		M. Crk.	19	850556	N2623				
		M. Pump	36	853188	N2625				
		M. Idler	28	853193	N2626				
1947-58	Clarkat, Model C. Y4112	M. Cam	38		N2622				
		M. Crk.	19	850556	N2623				
CONTINENTAL									
1956-57	MARK II	Cam. Spro.	38	EAD-6256B	S251	EAD-		EAM-	
		Crk. Spro.	19	EAD-6306A	S252	6268A	487	6384A	152FR
1958-59	MARK III, IV	Cam. Spro.	40	EDF-6256A	S282	EDF-			
		Crk. Spro.	20	EDF-6306A	S283	6268A	493		

Make and Year	MODELS	SPROCKET GEARS TIMING GEARS				TIMING CHAIN		FLYWHEEL GEAR	
		Type of Gear	No. of Teeth	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.
CONTINENTAL MOTORS									
1937-59	F124, F140, F162, F180, F209, F226	S. Cam	48	F400H301	N2606				
		M. Cam	48	D600H308	N2600				
		M. Crk.	24	D600H300	N2603				
		M. Cam	48	F400H310	N2601	For Mechanical Governor			
		M. Idler	39	C400H3121	N2607				
		M. Acc.	24	F162H200	N2608				112SF
		M. Idler	48	F400H3240	N2642				
1937-59	F4124, F4140, F4162	M. Cam.	48	D600H308	N2600				
		M. Crk.	24	D600H300	N2603				
		M. Pump	36	F400H304	N2617				
		M. Pump	36	F400H321	N2617A				
		M. Idler	43	F124H300	N2605	4 Cyl.			
		M. Cam.	48	F400H310	N2601	For Mechanical Governor			
1946-59	F6209, F6226	Cam Spro	36	C400H310	S233				
	(1946-50)	Crk. Spro	18		S234	F600H305 427			130BF
	(1951-59)	Crk. Spro	18	F600H300	S234A				
1937-59	F209, F226	M. Cam	48	D600H308	N2600				
		M. Crk.	24	D600H300	N2603				
		M. Pump	36	F400H304	N2604				
		M. Idler	43	F209H301	N2602	6 Cyl.			
		M. Cam	48	F400H310	N2601	For Mechanical Governor			
	D170, D199, D600	M. Cam	48	D600H308	N2600				
	DS170, 199-200	M. Crk.	24	D600H300	N2603				
		M. Idler	43	D600H3051	N2614				
		M. Acc.	16	D600H213	N2628				
1947-59	Y112 Spec.	M. Cam	48	Y400H227	N2618				
	Y114 Spec.	M. Crk.	24	Y400H228	N2619	1 1/4" Bore 1/4" K.W.			
	Towmotor	M. Pump	24	Y400H229	N2620	7/8" Bore 3/16" K.W.			
		M. Idler	35	Y400H3090	N2621	1 1/4" Bore			
1947-59	Y69, Y91, Y112, Y440,	M. Cam	38	Y400H304	N2622				
	Y4069, Y4091, Y4112	M. Crk.	19	Y400H205	N2623				
1947-59	Y69 Spec.	M. Cam	38	Y400H301	N2624				
	Clark	M. Crk.	19	Y400H205	N2623				
		M. Pump	36	Y69H302	N2625				
		M. Idler	28	Y69H301	N2626				
	to Ser. 6954 →	M. Acc	19	Y69H210	N2627				
	38B, 40B, M271, M290	M. Cam	60	M600H302	N2611				
	M330, M6271, M6290, M6331	M. Crk.	30	M600H300	N2612				
	42B, 42BX, B371	M. Cam	60	M600H302	N2611				
	B427, B6371, B6427	M. Crk.	30	E604H300	N2613				
	R513, R572, R602	M. Cam	72	R600H404	N2615				
	R6513, R6572, R6602	M. Crk.	36	R600H300	N2616				
	N62	M. Cam	38	N62H300	N2639				
		M. Cam	38	N62H302	N2639A	For Mechanical Governor			
		M. Crk.	19	N62H200	N2640				
	K6271, K6330, K6363	M. Cam	60	K330H301	N2646				
		M. Crk.	30	K330H300	N2647				
	T6371, T6427	M. Cam	60	K330H301	N2646				
	TD6427	M. Crk.	30	T427H300	N2648				

Make and Year	MODELS	SPROCKET GEARS TIMING GEARS				TIMING CHAIN		FLYWHEEL GEAR	
		Type of Gear	No. of Teeth	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.
CUMMINS DIESEL									
1935-56		Coupling Chain Coupling Chain				18771	419 450	22 links 16 links	
	N. H. HR Lube Oil	M. Cam M. Crk. Pump	72 36 30	4765-2 9168-2 9169-2	N2475 N2476 N2479				
	NH to 43655 H & HR 117472 up	M. Idler	47	BM1055	N2477				
	NH 43655 up H & HR 117472	M. Idler	47	BM7311	N2478				
	HS, NHS HRS, NHRS Lube Oil Super charger	M. Cam M. Crk. Pump	72 36 30 20	40716-1 65261 65263 65252	N2485 N2486 N2488 N2489				
	NAS, NHR	M. Idler	48	41767	N2487				
	HRS, HS	M. Idler	48	BM600	N2490				
NOTE:	Cummins Engines are also used in the following trucks: Autocar, Brockway, Diamond T, Treightliner, Hendrickson, International, Kenworth and White Trucks.								
DE SOTO									
1958-59	"B" 350" Eng. MS1-2-3	Cam Spro. Crk. Spro.	38 19	1737622 1737621	S290 S291	1737620	495	1673646	172NC
1956-58	8 Cyl.	Cam Spro. Crk. Spro.	46 23	1618666 1632280	S273 S274	1324953	343	1673646→ 1138903	*172NC 146XF
1952-55	8 Cyl.	Cam Spro. Crk. Spro.	46 23	1324952 1324951	S239 S240	1324953	343	1138903	146XF
1934-54	6 Cyl., All Models Std. & Fluid Drive	Cam Spro. Crk. Spro.	38 19	601757 601760	S126 S127	1075001	401	1138903	146XF
									* 1957-58
DIAMOND T TRUCKS	See Continental and Hercules Motors.								
DIVCO TRUCKS									
1934-49	R, S, T						427		110HF
1938-48	4 Cyl. U, UB, UL, UM	See Cont. F4140, F4162							112F
1945-59	6 Cyl. ULM, ULMB	See Cont. F162, F226							112F
									* 1957-59
DODGE - 6									
1955-59	6 Cyl. Eng. 3830 up Side Guide Chain	Cam Spro. Crk. Spro.	38 19	1630052 1630051	S265 S266	1630050	490	1673646→ 1138903	*172NC 146XF
1933-55	6 Cyl. All Models, Center Guide Chain	Cam Spro. Crk. Spro.	38 19	601757 601760	S126 S127	1075001	401	1138903	146XF
DODGE - 8 Cyl.									
1956-59	8 Cyl., LD-2 MD-2	Cam Spro. Crk. Spro.	46 23	1618666 1632280	S273 S274	1324953	343	1673646→ 1138903	*172NC 146XF
1958-59	LD2-500, LD-3, MD2-500, MD-3	Cam Spro. Crk. Spro.	38 19	1737622 1737621	S290 S291	1737620	495		

Make and Year	MODELS	SPROCKET GEARS TIMING GEARS				TIMING CHAIN		FLYWHEEL GEAR	
		Type of Gear	No. of Teeth	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.
DODGE (Cont'd.)									
1953-55	8 Cyl.	Cam. Spro. Crk. Spro.	46 23	1324952 1324951	S239 S240	1324953	343	1138903	146XF
DODGE TRUCKS - 6 Cyl.									* 1957-59
1955-59	6 Cyl. 1/2-2 Ton Side Guide Chain	Cam Spro. Crk. Spro.	38 19	1630052 1630051	S265 S266	1630050	490	1673646→ 1138903	*172NC 146XF
1934-55	6 Cyl. 1/2-2 Ton Center Guide Chain	Cam Spro. Crk. Spro.	38 19	601757 601760	S126 S127	1075001	401	1138903	146XF
1947-55	Power Wagon Route Van	Cam Spro. Crk. Spro.	38 19	601757 601760	S126 S127	1075001	401	1138903	146XF
1947-56	6 Cyl. 2-1/2 - 3 Ton Y Series	M. Cam M. Crk.	54 27	1120675 868837	N2794 N2795			690395	155F
1938-48	T84, VKD, (Diesel) 3 Ton					684323	434	685267	93F
DODGE TRUCKS - 8 Cyl.									
1957-59	100-200-300-400	Cam Spro. Crk. Spro.	46 23	1738317 1637657	S296 S297	1327319	160	1673646	172NC
1955-56	100-200-300-400	Cam Spro. Crk. Spro.	46 23	1851867 1632280	S279 S274	1324953	343	1138903	146XF
1957-59	500-600	Cam Spro. Crk. Spro.	46 23	1738317 1637657	S296 S297	1327319	160	1673646	172NC
1957-59	700	Cam Spro. Crk. Spro.	46 23	1738345 1637657	S298 S297	1327319	160		
1954-59	800-900	M. Cam M. Crk.	56 28	1535000 1484108	N3502 N3503				
1953-54	8 Cyl. B, C, D, F 1/2 - 3/4 - 1 Ton	Cam Spro. Crk. Spro.	46 23	1324952 1324951	S239 S240	1324953	343	1673646→ 1138903	*172NC 140XF
1955-56	8 Cyl. G, H, J, K 1-1/2 - 2 Ton	Cam Spro. Crk. Spro.	46 23	1538540 1538539	S271 S272	1327319	160	1138903	146XF
EDSEL									
1957-59	361" Eng	Cam Spro. Crk. Spro.	36 18	B8A-6256A B8A-8306A	S284 S285	B8A-6268A	494←	48 links	
1957-59	410" Eng	Cam Spro. Crk. Spro.	40 20	B8E-6256A B8E-6306A	S282 S283	B8E-6268A	493←	52 links	
FARGO TRUCKS - Export Models of Dodge Trucks.									
FEDERAL TRUCKS - See Continental & Hercules Motors.									
FERGUSON TRACTORS - See Ford Tractor for 1939-47 models.									
1949-51 1951-54 1955-57	TO-20 TO-30 TO-35	M. Cam M. Crk.	48 24	1750 - 237M1	N4702 N4703				
FORD - 8 Cyl.									
1954-59	V8, 239, 272, 292, 312 cu. in. Engine	Cam Spro. Crk. Spro.	42 21	EAA-6256A B8A-6306B	S249 S250	EAA-6268B	344	EAA-6384A	146NC
1958-59	V8, 332, 352 cu. in. Engine	Cam Spro. Crk. Spro.	36 18	B8A-6256A B8A-6306A	S284 S285	B8A-6268A	494		

Make and Year	MODELS	SPROCKET GEARS TIMING GEARS				TIMING CHAIN		FLYWHEEL GEAR	
		Type of Gear	No. of Teeth	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.
FORD (Cont'd) - 8 Cyl.									
1949-53	8 Cyl., 239 cu. in. Engine	*S. Cam M. Crk.	44 22	8BA-6256D 8BA-6306A	N2700 - LH - Teeth N2701 - RH - Teeth			8BA-6384A	112HR
1940-48	V8-85 & 90 (Bolt on)	*S. Cam M. Crk.	44 22	11A-6256D 48-6306A	N2703 N2704			B-6384	112BSR
1935-40	V8-85 (Press on)	*S. Cam M. Crk.	44 22	48-6256A 48-6306	N2705 N2704			B-6384	112BSR
1937-40	V8-60	*S. Cam M. Crk.	42 21	52-6256A 52-6306	N2709 N2710			52-6384	122SR
1932-35	V8	*S. Cam M. Crk.	56 28	18-6256B 18-6306	N2707 N2708			B-6384	112BSR
FORD - 6 Cyl.									
1952-59	6 Cyl., 215 & 223 cu. in. Engine	Cam Spro. Crk. Spro.	42 21	EAA-6256A B8A-6306B	S249 S250	EAA-6268B	344	EAA-6384A	146NC
1949-51	6 Cyl. (Keyway Type) H. Series Engine	S. Cam M. Crk.	48 24	8HA-6256D 7HA-6306B	N2726 - LH Teeth N2714 - RH Teeth			8HA-6384A	114SR
1948-49	6 Cyl. (Bolt on) H Series Engine	*S. Cam M. Crk.	48 24	7HA-6256A 7HA-6306B	N2713 - LH - Teeth N2714 - RH - Teeth			1949 - 8HA-6384A 1948 - 2GA-6384A	114SR 112XR
1941-47	6 Cyl.	S. Cam M. Crk.	48 24	1GA-6256 1GA-6306B	N2715 - RH - Teeth N2716 - LH - Teeth			1GA-6384	112XR
FORD - 4 Cyl.									
1928-34	4 Cyl., A, B	*S. Cam M. Crk.	50 25	B-6256A B-6306	N2718 N2719			B-6384	112BSR
* Ford silent cam gear furnished in Std., .003", .005", and .010" oversize.									
THUNDERBIRD (FORD)									
1956-58	All Models - 239-272 292-312 Eng	Cam Spro. Crk. Spro.	42 21	EAA-6256A EAA-6306A	S249 S250	EAA-6268B	344	EAA-6384A	146NC
1958-59	All Models 332-352 Eng.	Cam Spro. Crk. Spro.	36 18	B8A-6256A B8A-6306A	S284 S285	B8A-6268A	494		
1959	430 Eng.	Cam Spro. Crk. Spro.	40 20	B8S-6256A B8E-6306A		B8E-6268A	493	←52 links	
FORD TRUCKS - 8 Cyl.									
1954-59	V8, 239-256 272 292 Eng F100 to F700	Cam Spro. Crk. Spro.	42 21	EAA-6256A B8A-6306B	S249 S250	EAA-6268B	344	EAA-6384A	146NC
1956-59	V8, 272" 292 HD Eng. B-C-F600 B-C-F-T700	Cam Spro. Crk. Spro.	42 21	B67-6256A B67-6306A	S269 S270	B6T-6268A	161	EAA-6384A	146NC
1956-59	V8, 302 & 322" Eng. T700, B-C-F-T750 C-F-T800 C-F-900	M. Cam M. Crk.	60 30	B6Q-6256A B6Q-6306A	N2733 N2734			EAM-6384A	152FR
1948-53	8 Cyl., F1, F2, F3, F4, F5, F6, 239" Engine	*S. Cam M. Crk.	44 22	8BA-6256D 8BA-6306A	N2700 - LH - Teeth N2701 - RH - Teeth			8BA-6384A	112HR

Make and Year	MODELS	SPROCKET GEARS TIMING GEARS				TIMING CHAIN		FLYWHEEL GEAR	
		Type of Gear	No. of Teeth	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.
FORD TRUCKS (Cont'd.) - 8 Cyl.									
1948-49	8 Cyl., F1, F2, F3, F4, F5, F6, 239 cu. in. Eng.	*S. Cam M. Crk.	44 22	7RA-6256A 48-6306A	N2703 - RH Teeth N2704 - LH Teeth			8BA-6384A	112HR
1948-51	8 Cyl., 145 H.P. 2 1/2'- 3 Ton, F7, F8	*S. Cam M. Crk.	48 24	1GA-6256A 1GA-6306B	N2715 - RH Teeth N2716 - LH Teeth			8EQ-6384B	H120R
1940-48	V8 & 4 Cyl. (Bolt on) Cam #112BSR for 8 Cyl.	*S. Cam M. Crk.	44 22	11A-6256 48-6306	N2703 N2704		B-6384 →		#112BSR
1935-40	V8-85 & 90 (Press on)	*S. Cam M. Crk.	44 22	81B-6256B 48-6306	N2705 N2704			B-6384	112BSR
1937-40	V8-60	*S. Cam M. Crk.	42 21	52-6256A 52-6306	N2709 N2710			52-6384	122SR
1932-35	V8	*S. Cam M. Crk.	56 28	18-6256B 18-6306	N2707 N2708			B-6384	112BSR
FORD TRUCKS - 6 Cyl.									
1952-57	6 Cyl. 215 & 223" Eng. F1 to F5 F100 to F600	Cam Spro. Crk. Spro.	42 21	EAA-6256A EAA-6306A	S249 S250	EAA-6268B	344	EAA-6384A	146NC
1952-53 1953	6 Cyl. F6 - 215" Eng. B & F700, 254" Eng.	S. Cam M. Crk.	48 24	7HT-6256A 7HA-6306B	N2726 - LH Teeth N2714 - RH Teeth			8HA-6384A	114SR
1947-51	6 Cyl., 95 & 110 H.P. F1, F2, F3, F4, F5, F6, H & M Series Eng.								
	Bolt on, 1947-50	*S. Cam	48	7HA-6256A	N2713 - LH Teeth				
	Keyway, 1948-50	*S. Cam	48	8HA-6256D	N2726 - LH Teeth				For 10" Clutch 112XR
	Keyway, 1950-51	*S. Cam	48	7HT-6256A	N2726 - LH Teeth			2GA-6384A	
	All Models, 1947-51	M. Crk.	24	7HA-6306B	N2714 - RH Teeth			8HA-6384A	For 11" Clutch 114SR
FORD TRUCKS - 4 Cyl.									
1940-48	4 Cy. (Bolt on) Cam	*S. Cam M. Crk.	44 22	11A-6256 48-6306	N2703 N2704		9N-6384 →		134XR
1928-34	4 Cyl., AA, BB	*S. Cam M. Crk.	50 25	B-6256A B-6306	N2718 N2719			B-6384	112BSR
NOTE: Remove old flywheel gear by cutting with hack saw or heating enough to expand and lift over shoulder. Driving gear off will shear shoulder causing new gear to slip. * Ford silent cam gear furnished in Std., .003", .005", and .010" oversize.									
FORD MILITARY VEHICLES									
1940-45	GPW (Jeep)	Cam Spro. Crk. Spro.	36 18		S218 S219		406	GPW6384	97XF
FORD TRACTORS									
1948-52	8N, 8NAN, 8NNN	S. Cam M. Crk.	44 22	7RA-6256A 48-6306A	N2703 N2704			9N-6384	134XR
1953-58	NAA, NAB, 600 700, 800, 900	M. Cam M. Crk.	42 21	EAF-6256J EAF-6306B	N4700 N4701			9N-6384	134XR
FORD TRACTORS ALSO FERGUSON TRACTORS									
1943-47	9N, 9NAN, 2N, 2NAN,	S. Cam M. Crk.	44 22	7RA-6256A 48-6306A	N2703 N2704			9N-6384	134XR
1939-42	9N, 9NAN, (Press on)	*S. Cam M. Crk.	44 22	48-6256B 48-6306A	N2705 N2704			9N-6384	134XR

Make and Year	MODELS	SPROCKET GEARS TIMING GEARS				TIMING CHAIN		FLYWHEEL GEAR	
		Type of Gear	No. of Teeth	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.
FRAZER									
1946-51	All Models	Cam Spro. Crk. Spro.	36 18	200119 200083	S233 S234	200123	427	207150 200100	130BF
G.M.C. TRUCKS									
1958-59	V8-100 thru 500 336 Eng.	Cam Spro. Crk. Spro.	42 21	2364651 2364652	S294 S295	2364408	165	← 60 links	
1955-57	V8 all 100 thru MW500 288, 316, 347 Eng.	Cam Spro. Crk. Spro.	42 21	518070 518071	S263 S264	518050	347	518210	176NC
1958-59	V8, 550 & 600	Cam Spro. Crk. Spro.	48 24	2361815 2361814	S292 S293	2361816	164	← 64 links	
1955-58	V8-324 Eng.	Cam Spro. Crk. Spro.	36 18	559444 559445	S245 S246	559446	485		
1939-58	All AC, AF, CC, 100 150, 250, 300, 310, 350, 400, 450: 226, 248, 270 & 302 Motors	S. Cam M. Crk. A. Cam	54 27 54	838436 2191266 2191267	N2500 N2501 N2514	← Aluminum Gear		1939-51	139F
1939-57	All AC & AF 500, 550, 600, 650: 278, 308 318 & 360 Motors	S. Cam M. Crk. A. Cam	54 27 54	2051389 2051387 2192385	N2800 N2801 N2802	Aluminum Gear		2070537	157F
1939-58	AC & AF 700, 800, 850: 361, 426, 451 & 477 Motors	S. Cam M. Crk. A. Cam	60 30 60	2051391 2051390 2192391	N2803 N2804 N2805	Aluminum Gear		2070538	127BF
HENRY "J"									
1950-54	4 Cyl.	S. Cam M. Crk.	56 28	208808 208805	N2900 N2901	1952-54 → 1950-51 →		214005 208760	129F 124XF
1950-54	6 Cyl.	S. Cam M. Crk.	48 24	208807 208804	N2902 N2903	1952-54 → 1950-51 →		214005 208760	129F 124XF
HERCULES MOTORS									
1933-42	OOA, OOB, OOC,	M. Cam M. Idler M. Crk. M. Pump M. Gen.	50 32 25 25 14	22049B 40135B 22039A 22195A 22266B	N3031 N3054 N3033 N3034 N3035				112SF
1937-42	QXA3, QXB3, QXA5, QXB5, QXC5, QXA3, QXB3, QXC3	M. Cam M. Crk. M. Pump	46 23 23	56049B 46039A 46201A	N3000 N3001 N3002			QXC3 Only Uses	112SF
1931-48	JXA, JXB, JXC, JXD	M. Cam M. Idler M. Crk. M. Pump M. Gen.	50 32 25 25 14	22049B 40135B 22039A 22195A 22266B	N3031 N3032 N3033 N3034 N3035			JXD only (Some use 22487C	115F 110FOS 112SF
HUDSON - 6 Cyl.									
1947-51 1951-56 1952-54	6 Cyl. Hornet 6 - 60 Wasp 6 - 40	Cam Spro. Crk. Spro.	42 21	302497 300185	S231 S232	300186	340	166277	134BXR
1955-56 1953-54	Wasp 6 - 40 Hudson Jet	Cam Spro. Crk. Spro.	42 21	308155 308156	S257 S258	308157	345	308111	128BF
1941-46	6 Cyl.	S. Cam M. Crk.	56 28	305895 162165	N3200 N3201			160229	134BXR
HUDSON - 8 Cyl.									
1955-57	Hornet, V8 35580, 35680, 35780	Cam Spro. Crk. Spro.	48 24	6440843 6440841	S267 S268	6440842	346	6440532	182NC

Make and Year	MODEL	SPROCKET GEARS TIMING GEARS				TIMING CHAIN		FLYWHEEL GEAR	
		Type of Gear	No. of Teeth	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.
HUDSON - 8 Cyl.									
1956	Hornet, Spl. 8 35650	Cam Spro. Crk. Spro.	46 23	3144451 3144448	S280 S281	3144447	349	3144492	
1941-54	8 Cyl.	S. Cam M. Crk.	56 28	305895 166310	N3200 N3201			166277	134BXR
HYSTER									
	MH, MH3 Straddle TK	M. Cam M. Crk.	54 27	39381HB 116449H	N3303 N3308	2" Bore		60883H	126F
	75 Karry Krane	M. Cam M. Crk. M. Pump	42 21 21	27306B 27039B 27195B	N3055 N3019 N3020				
	150 M3 Straddle Truck	Cam Spro. Crk. Spro.	38 19	1834Y 1786Y	S59 S63	1840YA 3003Y	472	95691H	143F
INTERNATIONAL TRUCKS									
1957-59	A100 AB120 & 140 AM120 & 130-140 BD220 Eng.	M. Cam M. Crk.	54 27	69490R1 76978R1	N3300 N3301	Set 69682-R91		95691H	143F
1957-59	A110-120-130 A140-150-153 AC150, AM160 BD240 Eng.	M. Cam M. Crk.	54 27	69490R1 76978R1	N3300 N3301	Set 69682-R91		95691H	143F
1957-59	A-AC-ACF170 A-AC180 A-173 & 183 BD282 Eng.	M. Cam M. Crk.	54 27	39381HB 116449H	N3303 N3308	Set 125817H 2" Bore		60883H	126F
1957-59	R185, R1853 CO-R190 Red 372 Eng.	M. Cam M. Crk.	54 27	49543HA 118532H	N3316 N3318	Set 77460R91		65144H	138FR
1957-59	RF-COF 190 R-PFCO-CUF 200 Red 406 Eng.	M. Cam M. Crk.	54 27	49543HA 118532H	N3316 N3318	Set 77460R91			
1949-59	LF-R-RF-210-1-2-4 R-CO-220 Red 450 Eng.	M. Cam M. Crk.	54 27	49543HA 118532H	N3316 N3318	Set 77460R91			
1957-59	RD501 Eng Heavy Duty	M. Cam M. Crk.	58 29	131330R1 131853R1	N3325 N3326	Set 131983R91			
1957-59	VF-VCOF190 V-VCO195 V-VF-VCO-VCOF200 V401 Eng.	M. Cam M. Crk.	106 53	133518R1 133572R1	N3328 N3329	Set 133576R91			
1957-59	VF-230 using V459 Eng.	M. Cam M. Crk.	106 53	133518R1 133572R1	N3328 N3329	Set 133576R91			
1957-59	V-VF210-2-4 V-VCO220 V461 Eng	M. Cam M. Crk.	106 53	133518R1 133572R1	N3328 N3329	Set 133576R91			
1950-56	L&R110 to 112 L&R120 to 122 LM&RM120 to 122 L&R130 to 132 L&R150 to 153 LM&RM150 to 152 Silver Diamond 220 Engine L&R160 to 165 Silver Diamond 240 Engine	M. Cam M. Crk.	54 27	69490R1 76978R1	N3300 N3301	Set 69682-R91		95691H	143F

Make and Year	MODELS	SPROCKET GEARS TIMING GEARS				TIMING CHAIN		FLYWHEEL GEAR	
		Type of Gear	No. of Teeth	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.
INTERNATIONAL TRUCKS (Cont'd.)									
1950-56	L&R170 to 175 L&R180 to 184 BLD269 Engines	M. Cam M. Crk.	54 27	39381HB 116449H	N3303 N3308	Set 125817H 2" Bore		60883H	126F
1950-56	L&R190 to 195 Red 372 Engine								
1950-56	L&R200 to 204 Red 406 Engine	M. Cam M. Crk.	54 27	49543HA 118532H	N3316 N3318	Set 77460R91		65144H	138FR
1941-49	K1, K1M, K2, K3 K3M, K4, KS4, K5, Green Dia. Eng. Grd. 175, 214, 233	Cam Spro. Crk. Spro.	38 19	1834Y 1786Y	S59 S63	1840YA 3003Y	 472	95691H	143F
1941-49	K6, KS6, K6T, KS6T, K6F, K6B, K7, KS7, FAC 241-259-259A Engines 1941-42 BLD250-269-269A Engines 1943-49	Notes: BLD = Blue Diamond. N3307 used on FAC Engines. N3308 used on BLD Engines. N3303 and N3308 I.H.C. Set 125817H M. Cam M. Crk. M. Crk.	 54 27 27	 39391HB 81392H 116449H	 N3303 N3307 N3308	 1-1/2" Bore 2" Bore		60883H	126F
1941-49	K8, KB8, KR8, KBR8, KS8, KBS8, K8F, KB8F, K10, KB10, KBR10, KS10, KBS10, K11, KB11, KR11, KBR11, KS11, KBS11, FBC318-361-401-450 Engines 1941-42 Red 361-401-401B-450 Engines 1943-49	Notes: Red = Red Diamond. N3317 used on FBB & FBC Engines. N3318 used on Red Engines. N3316 and N3318 - I.H.C. Set 77460-R91 M. Cam M. Crk. M. Crk.	 54 27 27	 49543HA 49541HA 118532H	 N3316 N3317 N3318	 1-1/2" Bore 2" Bore		61544H	138FR
1947-51	KB12, KBRR, KBS12, KBR14, KBS14 I.H.C.-Cont. R6586 Engine	M. Cam M. Crk.	72 36	61587R1 61802R1	N2615 N2616				
KAISER									
1946-54	All Models (1946-50) (1951-54)	Cam Spro. Crk. Spro. Crk. Spro.	36 18 18	200119 200083 207170	S233 S234 S234A	 200123	 427	207150 200100	130BF
LINCOLN									
1958-59	All	Cam. Spro. Crk. Spro.	40 20	EDF-6256A EDF-6306A	S282 S283	EDF- 6268A	493		
1952-57	All	Cam.Spro. Crk. Spro.	38 19	EAD-6256B EAD-6306A	S251 S252	ECU- 6268B	487	8EQ- 6384B	1952-56 H120R
1949-51	9L, OL, 1L, 9H, OH, 1H	S. Cam M. Crk.	48 24	1GA-6256A 1GA-6306B	N2715 N2716			8EQ- 6384	H120R
1940-48	Zephyr, (Bolt on)	S. Cam M. Crk.	44 22	06H-6256 H6306	N2724 N2723	1 9/16" Bore		B6384A	112BSR
1936-39	Zephyr, (Press on)	S. Cam M. Crk.	44 22	48-6256 H-6306	N2705 N2723	1 9/16" Bore		B6384A	112BSR

Make and Year	MODELS	SPROCKET GEARS TIMING GEARS				TIMING CHAIN		FLYWHEEL GEAR	
		Type of Gear	No. of Teeth	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.
MERCURY									
1958-59	MH, MK 383-430" Eng.	Cam Spro. Crk. Spro.	40 20	EDF-6256A EDF-6306A	S282 S283	EDF-6268A	493		
1957	ECU-Eng. 285 H.P.	Cam Spro. Crk. Spro.	38 19	EAD-6256B EAD-6306A	S251 S252	ECU-6268B	487		
1954-56 1957	All ECZ-Eng. 255 H.P.	Cam Spro. Crk. Spro.	42 21	EAA-6256A EAA-6306A	S249 S250	EAA-6268B	344	EAA-6384A	146NC
1949-53	9M, OM, 1M	S. Cam M. Crk.	44 22	8BA-6256D 8BA-6306A	N2700 - LH Teeth N2701 - RH Teeth			8BA-6384A	112HR
1949	9M	S. Cam M. Crk.	44 22	7RA-6256A 48-6306	N2703 - RH Teeth N2704 - LH Teeth			8BA-6384	112HR
1940-48	All Models (Bolt on)	S. Cam M. Crk.	44 22	91A-6256 48-6306	N2703 N2704			B-6384	112BSR
1939-40	95 H.P. Models (Press on)	S. Cam M. Crk.	44 22	48-6256 48-6306	N2705 N2704			B-6384	112BSR
NASH - See Rambler. 1957 and up.									
NASH - 6 Cyl.									1956-57
1950-56	Rambler, 5010, 5110 5210, 5310, 5410, 5510, 5610, 5710	Cam Spro. Crk. Spro.	46 23	3122388 3122389	S229 S230	3122392	339	3145388 3108993	149NC 122CR
1946-56	Statesman "600" 4640, Ser. N4-91534 UP, 4740, 4840, 4940 5040, 5140, 5240, 5340 5440, 5540, 5640	Cam Spro. Crk. Spro.	46 23	3122388 3122389	S229 S230	3122392	339	1956 3145388 3108993	149NC 122CR
1946-56	Ambassador Six 4660, Ser. N6-105814 4760, 4860, 4960, 5060, 5160, 5260, 5360 5460, 5560, 5660	Cam Spro. Crk. Spro. Crk. Spro.	46 23 23	3122390 3122391 3126908	S227 *S228 †S228A	3122392	339	*1946-48 †1949-56 *3123401 †3133960	104WR 132XR
1941-46	Ambassador "600" Reg. From N4-40163, & O. D. From N-4-40213, All Models Ending in 40.					49205	150	3108993	122CR
NASH - 8 Cyl.									
1956	Amb. Spl. 8, 5650	Cam Spro. Crk. Spro.	46 23	3144451 3144448	S280 S281	3144447	349	3144492	
1956	Amb. 8-5680	Cam Spro. Crk. Spro.	48 24	6440843 6440841	S267 S268	6440842	346	6440532	182NC
OLDSMOBILE - 8 Cyl.									
1959	V8 - All Models	Cam Spro. Crk. Spro.	36 18	573393 573394		559446	485	564283	176NC
1950-58	8 Cyl. Eng. 8A-285505 up 1/2" pitch, Rocket	Cam Spro. Crk. Spro.	36 18	559444 559445	S245 S246	559446	485	#564283 ●416459	#176NC ●145BSF
1949-55	8 Cyl. 3/8" pitch Rocket	Cam Spro. Crk. Spro.	48 24	557394 557395	S243 S244	557396	341	#564283 ●416459	#176NC ●145BSF
1949-50	8 Cyl. to Eng. 8A, 285505-14 Rocket	Cam Spro. Crk. Spro.	36 18	555724 555725	S247 S248	555726	482	416459	145BSF
1941-48	8 Cyl., Eng. 389201 up	Cam Spro. Crk. Spro.	36 18	415762 415763	S225 S226	11/16" wide 415763	408	416459	145BSF
1937-41	8 Cyl., to Eng. 389201	Cam Spro. Crk. Spro.	36 18	410066 410067	S189 S190	1" wide 410068	402	(1937-38) 403253 416459	145CF 145BSF

● & # without hydramatic ● 1948-53 # 1954-56

Make and Year	MODELS	SPROCKET GEARS TIMING GEARS				TIMING CHAIN		FLYWHEEL GEAR	
		Type of Gear	No. of Teeth	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.
OLDSMOBILE - 6 Cyl.									
1950	6 Cyl. Eng. 6A-122933 up					559607	486	416459	145BSF
1947-50	6 Cyl. to Eng. 6A-122933	Cam Spro. Crk. Spro.	36 18	419697 419698	S235 S236	419699	480	416459	145BSF
1937-46	6 Cyl.	Cam Spro. Crk. Spro.	36 18	411238 408190	S189 S190	(1937-48) 411239	402	403253 416459	145CF 145BSF
PACKARD									
1955-58	V8	Cam Spro. Crk. Spro.	48 24	440843 440841	S267 S268	440032	346		
1950-54	All Models	Cam Spro. Crk. Spro.	42 21	419593 419636	S241 S242	419457	342	300111	140SF
1940-49	Custom Eight	Cam Spro. Crk. Spro.	42 21	341594 304265	S210 S209	341575	305	358020	148SF
1940-49 1933-50	Super Eight, 8-120 6 Cyl.	Cam Spro. Crk. Spro.	42 21	341594 304265	S210 S209	333289	303		140SF
1933-50	6 Cyl. 8 Cyl., 120	Cam Spro. Crk. Spro.	42 21	304266 304265	S208 S209	333289	303		140SF
PLYMOUTH - 6 Cyl.									
1955-59	All Models Eng. 15398 up	Cam Spro. Crk. Spro.	38 19	1630052 1630051	S265 S266	1630050	†490	1673646 1138903	‡172NC 146XF
1933-55	All Models, to Eng. 15398.	Cam Spro. Crk. Spro.	38 19	601757 601760	S126 S127	1075001	*401	1138903	146XF
PLYMOUTH - 8 Cyl.				‡1957-59		* 401 - Center Guide.		† 490 - Side Guide.	
1956-59 late	V8, except Fury with 350" Eng.	Cam Spro. Crk. Spro.	46 23	1618666 1632280	S273 S274	1618736	348	1673646 1138903	‡172NC 146XF
1958-59	V8, Fury with 350" Eng, 500	Cam Spro. Crk. Spro.	38 19	1737622 1737621	S290 S291	1737620	495		
1955-56 early	V8	Cam Spro. Crk. Spro.	46 23	1324952 1324951	S239 S240	1324953	343	1138903	146XF
PONTIAC									
1955-59	V8	Cam Spro. Crk. Spro.	42 21	518070 518071	S263 S264	518050	347	518210	*176NC
1939-54	6 Cyl.	Cam Spro. Crk. Spro.	42 21	507044 499606	S211 S183	507043	301	502153	*140BSF
1935-54	8 Cyl.	Cam Spro. Crk. Spro.	42 21	503454 499604	S216 S185	495149	304	502153	*140BSF
RAMBLER								*Conventional transmission only.	
1958-59 1957-59	Amer. 6,5800, 5900 6 cyl. 5710, 5810, 5910	Cam Spro. Crk. Spro.	46 23	3122388 3122389	S229 S230	3122392	339	3145388	149NC
1957- 1957-59	V8, 5720 Revel V8, 5730, 5820 5920	Cam Spro Crk. Spro.	46 23	3144451 3144448	S280 S281	3144447	349	3144492	
1958-59	Amb. V8, 5880, 5980	Cam Spro. Crk. Spro.	48 24	6440843 6440841	S267 S268	6440842	346	6440532	182NC
REO									
1940-51	All Models Using Engine GC310						425		

Make and Year	MODELS	SPROCKET GEARS TIMING GEARS				TIMING CHAIN		FLYWHEEL GEAR	
		Type of Gear	No. of Teeth	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.
REO (Cont'd.)									
1940-51	All Models Using Eng. CG245 or 288						409		
1950-54	6 Cyl. 255, 292, 331 Gold Comet Engines	M. Cam M. Crk.	54 27	681-A4 682-A4	N3600 N3601				
STUDEBAKER									
1955-58	Champion	S. Cam M. Crk.	52 26	534717 534303	N3714 N3715		1956-58→ 1955→	1539747 525271	*151NC 124NC
1939-54	Champion	S. Cam M. Crk.	50 25	532125 194324	N3700 N3701		1951-54→ 1939-50→	525271 194817	124NC 124CF
1951-58 1957-58	V8 - Comm. & Pres. Golden Hawk	S. Cam M. Crk.	52 26	527083 527084	N3702 N3703		1956-58→ 1951-55→	1539745 525272	*162NC 133NC
1956	Golden Hawk	Cam Spro. Crk. Spro.	48 24	440843 440841	S267 S268	440032	346		*182NC
1938-50	Commander 6,	S. Cam M. Crk.	58 29	532127 183898	N3705 N3704			187050	133XF
1936-37	Dictator 6, 3A, 4A, 5A, 6A	S. Cam M. Crk.	58 29	195731 193898	N3705 N3704			187051	130XF
1934-42	President	S. Cam M. Crk.	50 25	181233 181237	N3710 N3711		1934-35 1936-42	165045 187050	105SF 133XF
STUDEBAKER TRUCKS									*151NC, 162NC, 182NC Std. & O.D. Trans. only.
1953-56	E6 to E15	S. Cam M. Crk.	52 26	534264 534303	N3714 \ 1 3/16" N3715 / Face			525271	124NC
1941-53	M5, M15, M15A, 2R5, 2R10, 2R15, E6 to E15	S. Cam M. Crk.	50 25	195405 194325	N3700 N3701			194817	124CF
1938-56	K15, K15M, K15MB, J15, J15M, M16, 2R16, 2R17, E28 to E38, R6, R11, R14	S. Cam M. Crk.	58 29	195731 183898	N3705 N3704			187050	133XF
1937-47	6 Cyl., J30, J30M, K30, K30M, Hercules WXC3	M. Cam M. Idler M. Idler M. Crk. M. Pump M. Gen.	54 47 47 27 18 18		N3046 N3047←1-15/16" Bore N3045←1-1/4" Bore N3048 N3049 N3043				135F
1937-47	J20, J20M, J20MB, K20, K20MB, Hercules Motor JXB	M. Cam M. Idler M. Crk. M. Pump M. Gen.	50 32 25 25 14	643358 643370 643453 643384	N3031 N3032 N3033 N3034 N3035		101		112SF
1937-47	J25, J25M, J25MB, K25, K25M, K25MB, Hercules Motor JXD	M. Cam M. Idler M. Crk. M. Pump M. Gen.	50 32 25 25 14	643358 643370 643453 643384	N3031 N3032 N3033 N3034 N3035				115SF
TOWMOTOR									
1947-55	LT40, LT44, LT48 Cont. Y112 Motor	M. Cam M. Crk. M. Pump M. Idler	48 24 24 35		N2618 N2619 - 1 1/4" Bore N2620 - 7/8" Bore N2621				

Make and Type	MODELS	SPROCKET GEARS TIMING GEARS				TIMING CHAIN		FLYWHEEL GEAR	
		Type of Gear	No. of Teeth	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.	Mfrs. No.	Stock No.
TOWMOTOR (Cont'd.)									
1937-55	LT50, LT56, LT62 LT72, LT90 Cont. F62, F140, F226, F6209 Motor	S. Cam M. Cam M. Crk. M. Pump M. Idler M. Idler	48 48 24 36 43 43		N2606 N2600 N2603 N2604 N2605 - 4 Cyl. N2602 - 6 Cyl.				
WAUKESHA MOTORS									
1935-53	4 Cyl., FC, FC132 FK, FL, FS	M. Cam S. Cam M. Idler M. Crk. M. Mag.	60 60 42 30 30	BD80A BD71A BD81 BD97B	N3850 N3854 N3852 N3851 N3853			FC132 Only Use B6439B 97SF	
1930-53	6XK, 6XL, 6MK, 6MS, 6MZ, 6ML,	M. Cam M. Idler M. Crk. M. Gen. M. Pump	66 58 33 22 23	9726A 09715 9712 9729 9728	N3819 N3823 N3821 N3820 N3822				
WHITE TRUCKS									
1941-55	100A, 110A, 120A, 140A, 150A, 160A, 160AX Motor	S. Cam M. Crk.	52 26	429440 304864	N4000 N4001				
	130A, 150A, 250 250A Motors 3000 Series C.O.E.	M. Cam M. Crk.	52 26	464812 464813	N4003 N4004	Set 464870			
	260, 260A, 280 280A Motors	M. Cam M. Crk.	56 28	411875 411874	N4005 N4006	Set 442863			
WILLYS - 4 Cyl.									
1950-58 1948-58 1949 1947-49 1947-48	4-73, 4 x 4-73, 4-75 CJ-3A,CJ-3B,CJ-5,FC150 4x4-63, VJ-2, VJ-3 4-63 CJ-2A Eng. 44497 up	 S. Cam M. Crk.	 56 28	 641283 641282	 N2900 N2901			802925 641955	1952-57 129F 1947-51 124XF
1945-47 1941-42 1940	CJ-2A to Eng. 44447 441, 442 440, Eng. 34266 up	Cam Spro. Crk. Spro.	36 18	638458 638459	S218 S219	638457	406	635394	96CF
1940 1937-39	440 to Eng. 34266 37, 38, 48					637916	404	635394	96CF
WILLYS - 6 Cyl.									
1954-58	6 Cyl. 6226 with Kaiser Eng.	Cam Spro. Crk. Spro.	36 18	200119 207170	S233 S234A	200123	427	733395	130NC
1951-57	6-85, 6-75	S. Cam M. Crk.	48 24	804999 804968	N2904 N2905			802925	129F
1950-51 1947-49	6-73 6-63, VJ3-6	S. Cam M. Crk.	48 24	642516 642477	N2902 N2903			641955	124XF
WILLYS TRUCK									
1950-55 1947-49	4-73HT, 4-73-4WD 4-63-2WD, 4-63-4WD	S. Cam M. Crk.	56 28	641283 641282	N2900 N2901		1952-54 1947-51	802925 641955	129F 124XF
WILLYS MILITARY VEHICLES									
1940-45	Army Jeep, MA, MB	Cam Spro. Crk. Spro.	36 18	638458 638459	S218 S219	638457	406	635394	97XF